## WHAT IS CLAIMED IS:

- 1. A non-linear optical material comprising a bismuth film capable of producing non-linear optical effects including non-linear refraction and non-linear absorption.
- 2. The non-linear optical material of claim 1, wherein the bismuth film is formed by pulsed laser deposition.
- 3. The non-linear optical material of claim 1, wherein a thickness of the bismuth film is approximately 10.5nm
- 4. The non-linear optical material of claim 1, wherein the bismuth film is covered by a top protective layer
- 5. The non-linear optical material of claim 4, wherein the top protective layer is transparent.
- 6. The non-linear optical material of claim 4, wherein the top protective layer comprises Al<sub>2</sub>O<sub>3</sub>.
- 7. The non-linear optical material of claim 1, wherein the bismuth film is disposed on a base layer.
- 8. The non-linear optical material of claim 7, wherein the base layer comprises glass.
- 9. The non-linear optical material of claim 7, wherein the base layer comprises quartz.
- 10. The non-linear optical material of claim 1, which is used as a non-linear optical device in an optical method or in an optical apparatus.

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